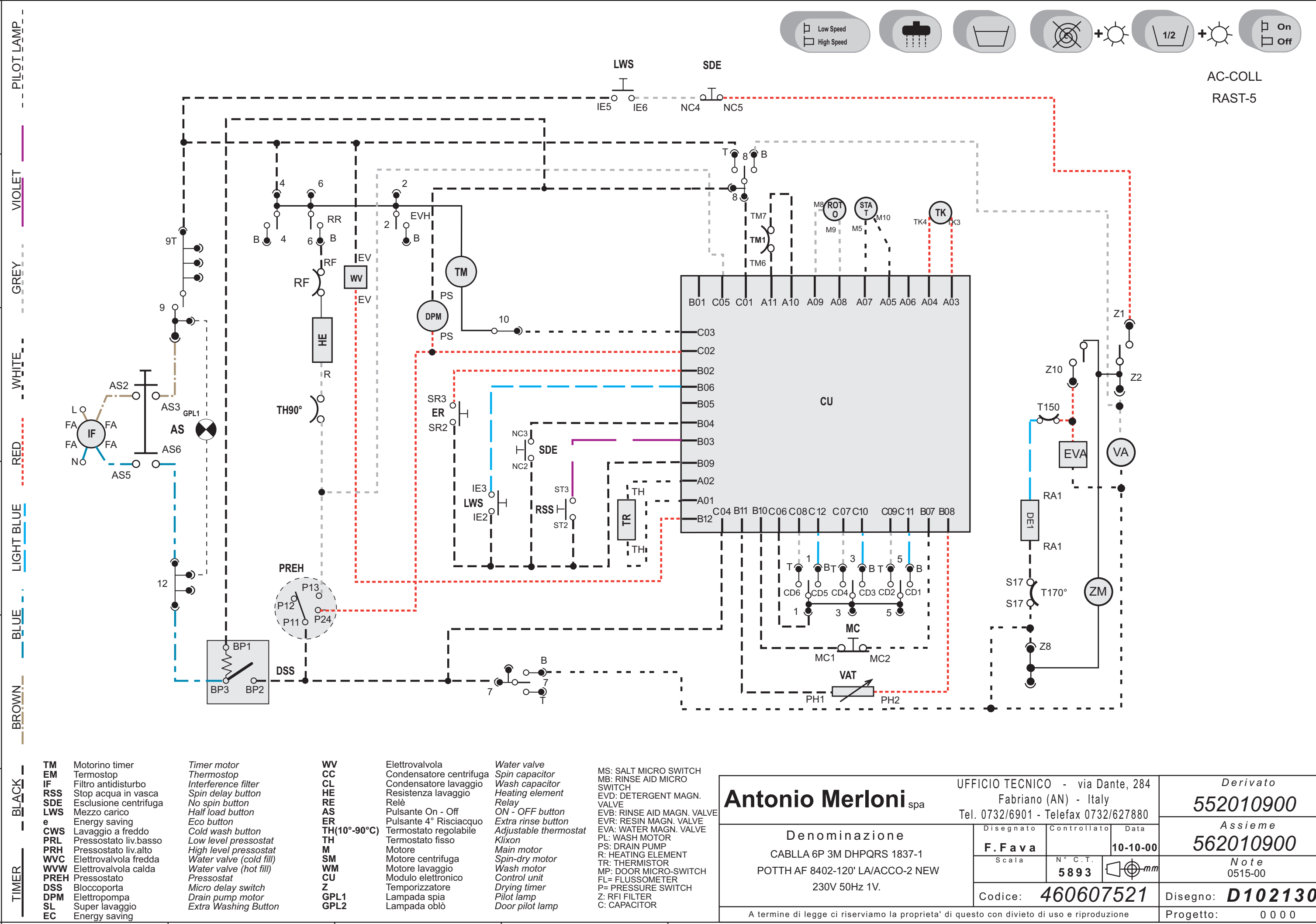




F		E		D		C		B		A																									
STEP TIME		KEY		FUNCTIONS OF THE MACHINE		TIMER POSITION		TO SUBSEQUENT POSITION AFTER :		OPERATION CODE		R.P.M.		TYPE OF WASHING		PUSH-PULL		DRYING WASHING		DRYING		DRYING		HEATING		WASHING CODE 4		WASHING CODE 3		HOT WATER WALVE		WASHING CODE 6		WASHING CODE 5	
1'		AAL Very High Level		FILLING - WASHING + HEATING		1		P+T+1'		01 45		N AL		1		B		1		B		1		B		1		B		1		B		1	
2"		AL High Level		FILLING - WASHING		2		P+2+1'		07 45		N BL		2/4		T		2/4		T		2/4		T		2/4		T		2/4		T		2/4	
		B/A Low Level / High Level		FILLING - WASHING		3		1'+1'		03 100		D		3		B		3		B		3		B		3		B		3		B		3	
		BL Low Level		FILLING - WASHING + HEATING		4		P+T+1'		01 45		N AL		4/6		T		4/6		T		4/6		T		4/6		T		4/6		T		4/6	
		D Fine Washing		FILLING - WASHING		5		P+6+1'		02 45		N AL		5		B		5		B		5		B		5		B		5		B		5	
		DD Very delicate Washing		FILLING WASHING + HEATING		6		P+T+1'		18 45		N AL		7		B		7		B		7		B		7		B		7		B		7	
		N Normal Washing		FILLING - WASHING		7		P+6+1'		02 45		N AL		8		B		8		B		8		B		8		B		8		B		8	
		P Time to Reach Water Level		FILLING WASHING + HEATING		8		P+T+1'		18 45		N-D AL		9		B		9		B		9		B		9		B		9		B		9	
		T Time to Reach Temperature		FILLING - WASHING		9		P+17/4+1'		21 45		N AL		14		T		14		T		14		T		14		T		14		T		14	
		TA Drying Time		FILLING WASHING + HEATING		10		P+T+1'		01 45		N AL		7		B		7		B		7		B		7		B		7		B		7	
		LSS Low Speed Spin		COOL DOWN + WASHING		11		P+11+1'		09 45		N AL		8		T		8		T		8		T		8		T		8		T		8	
		HSS High Speed Spin		DRAINING + PULS SPIN		12		2+1'		23 IMP				9		B		9		B		9		B		9		B		9		B		9	
				FILLING - WASHING		13		P+1'		04 55		N BL		14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				FILLING - WASHING		14		P+2+1'		06 55		N AL		5		B		5		B		5		B		5		B		5		B		5	
				DRAINING + SPIN HSS		15		2+1'		13 1000				14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				FILLING - WASHING		16		P+2+1'		11 55		N AL		5		B		5		B		5		B		5		B		5		B		5	
				FILLING - WASHING		17		P+1'		04 55		N BL		14		T		14		T		14		T		14		T		14		T		14	
				FILLING - WASHING		18		P+1'		04 55		N BL		7		B		7		B		7		B		7		B		7		B		7	
				DRAINING + SPIN HSS		19		2+1'/1'		12 1000				8		T		8		T		8		T		8		T		8		T		8	
				FILLING - WASHING		20		P+2+1'		11 55		N AL		9		B		9		B		9		B		9		B		9		B		9	
				FILLING - WASHING		21		P+1'		04 55		N BL		14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				DRAINING + WASHING		22		1'+1'		03 55		D		5		B		5		B		5		B		5		B		5		B		5	
				DRAINING + SPIN HSS		23		2+1'		13 1000				14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				FILLING - WASHING		24		P+2+1'		11 55		N AL		5		B		5		B		5		B		5		B		5		B		5	
				FILLING - WASHING		25		P+6+1'		02 45		N BL		14		T		14		T		14		T		14		T		14		T		14	
				FILLING - WASHING		26		P+1'		04 55		N BL		7		B		7		B		7		B		7		B		7		B		7	
				DRAINING + WASHING		27		1+1'(2)		03 55		D		8		T		8		T		8		T		8		T		8		T		8	
				DRAINING + SPIN HSS		28		2'		14 1200				9		B		9		B		9		B		9		B		9		B		9	
				DRAINING + SPIN HSS		29		2'		14 1200				14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				DRAINING + SPIN HSS		30		2'		17 1200				5		B		5		B		5		B		5		B		5		B		5	
				STOP + DRYING		31		#####		16 45		N		14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				FILLING WASHING + HEATING		32		P+T+1'		01 45		N AL		5		B		5		B		5		B		5		B		5		B		5	
				FILLING - WASHING		33		P+3+1'		15 45		D AL		14		T		14		T		14		T		14		T		14		T		14	
				DRAINING + WASHING		34		1'+1'		03 100		D		14/6		T		14/6		T		14/6		T		14/6		T		14/6		T		14/6	
				FILLING WASHING + HEATING		35		P+T+1'		26 45		N BL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		36		P+6+1'		02 45		N AL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING WASHING + HEATING		37		P+T+1'		19 45		N BL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING WASHING + HEATING		38		P+T+1'		20 45		D AAL		14		B		14		B		14		B		14		B		14		B		14	
				WASHING+ COOL DOWN + DRAINING		39		7+2+1+1'		05 100		D		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		40		P+2+1'		22 55		N AAL		14		B		14		B		14		B		14		B		14		B		14	
				DRAINING + WASHING		41		1'+1'		03 100		D		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		42		P+2+1'		22 55		N AAL		14		B		14		B		14		B		14		B		14		B		14	
				DRAINING + WASHING		43		1'+1'		03 100		D		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		44		P+2+1'		22 55		N AAL		14		B		14		B		14		B		14		B		14		B		14	
				STOP WITH WATER IN THE TUBE		45		###/1'		10				14		B		14		B		14		B		14		B		14		B		14	
				DRAINING + SPIN LSS		46		1'		14 500				14		B		14		B		14		B		14		B		14		B		14	
				DRAINING + SPIN HSS		47		2'		17				14		B		14		B		14		B		14		B		14		B		14	
				STOP + DRYING		48		###/TA		16 45		N		14		B		14		B		14		B		14		B		14		B		14	
				FILLING WASHING + HEATING		49		P+T+1'		27 35		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		50		P+6+1'		24 35		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				DRAINING		51		1'+1'		25		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		52		P+3+1'		08 35		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				DRAINING		53		1'+1'		25		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		54		P+3+1'		08 35		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				DRAINING		55		1'+1'		25		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				FILLING - WASHING		56		P+3+1'		08 35		DD AAL		14		B		14		B		14		B		14		B		14		B		14	
				STOP WITH WATER IN THE TUBE		57		###/1'		10				14		B		14		B		14		B		14		B		14		B		14	
				DRAINING + WASHING		58		1+1'(2)		25				14		B		14		B		14		B		14		B		14		B		14	
				DRAINING + SPIN LSS		59		2'		14 500				14		B		14		B		14		B		14		B		14		B		14	
				STOP		60		#####		00				14		B		14		B		14		B		14		B		14		B		14	

STEP TIME		KEY		FUNCTIONS OF THE MACHINE		TIMER POSITION		TO SUBSEQUENT POSITION AFTER :		OPERATION CODE		R.P.M.		TYPE OF WASHING		PUSH-PULL		DRYING WASHING		DRYING		DRYING		HEATING		WASHING CODE 4		WASHING CODE 3		HOT WATER WALVE		WASHING CODE 6		WASHING CODE 5	
1'		AAL Very High Level		FILLING - WASHING + HEATING		1		P+T+1'		01 45		N AL		1		B		1		B		1		B		1		B		1		B		1	
2"		AL High Level		FILLING - WASHING		2		P+2+1'		07 45		N BL		2/4		T		2/4		T		2/4		T		2/4		T		2/4		T		2/4	
		B/A Low Level / High Level		FILLING - WASHING		3		1'+1'		03 100		D		3		B		3		B		3		B		3		B		3		B		3	
		BL Low Level		FILLING - WASHING + HEATING		4		P+T+1'		01 45		N AL		4/6		T		4/6		T		4/6		T		4/6		T		4/6		T		4/6	
		D Fine Washing		FILLING - WASHING		5		P+6+1'		02 45		N AL		5		B		5		B		5		B		5									

		1		2		3		4		5		6		7		8	
A		B		C		D		E		F		A		B		C	